Currently, whole fresh fruits and vegetables are exempt from legally required implementation of GMPs, but the focus on sanitation practices is good for reducing food safety risks in fresh produce operations. Adopting good postharvest practices will not only reduce food safety risks, but also contribute to maintaining produce quality and reducing postharvest decay.

To understand what risks may be present, an assessment of the packing and produce handling area should be completed. Any surface that the produce touches may serve as a source for contamination. Such surfaces include equipment, belts, rollers, brushes, tables, bins, sinks, tools, and even the hands of workers. Surfaces that contact produce must be able to be easily cleaned and preferably, sanitized. Areas within the packing and handling area can be broken into zones to help determine the likelihood of direct contact with the produce you are handling.

- **Zone 1:** Direct food contact surfaces such as conveyors, belts, brushes, rollers, sorting tables, racks, utensils, harvest/storage bins, and worker hands. This zone is the biggest concern because it has direct contact with the produce and if contaminated, could result in contamination of the entire crop.

- **Zone 2:** Non-food contact surfaces that are in close proximity to the product, such as internal and external parts of washing or processing equipment such as sidewalls, housing, framework, or spray nozzles.

- **Zone 3:** Areas inside of the packing area such as trash cans, cull piles, floors, drains, restrooms, forklifts, phones, and catwalks or storage areas above packing areas.

- **Zone 4:** Areas outside of or adjacent to the the packing area such as loading docks, warehouses, manure or compost piles, and livestock operations.

To prioritize resources and address the most likely risks of contamination, begin addressing risks in Zone 1 since these are direct food contact areas, then proceed to Zones 2, 3, and 4. To help identify the zones in your packing area, diagram the flow of produce through the packinghouse and add zone numbers to each area.

The cleaning and sanitizing process includes four steps:

- **Step 1:** The surface should be rinsed so any obvious dirt and debris are removed.

- **Step 2:** Apply an appropriate detergent and scrub the surface.

- **Step 3:** Rinse the surface with water that is the microbial equivalent of drinking water (potable).

- **Step 4:** Apply an appropriate sanitizer. If the sanitizer requires a final rinse, this will require an extra step. Let the surface air dry.

Writing **Standard Operating Procedures** (SOPs) will help outline what areas need to be cleaned, how often, what detergents and sanitizers to use, how to clean and/or sanitize the surface, and who is responsible for completing the task.

Different challenges may exist depending on the type of structure where fruits and vegetables are packed and handled. Whether packing in an open tent or enclosed packinghouse, it is important to assess risks and minimize them. Pests are one obvious risk of contamination to fresh produce. Birds, rodents, and insects should be deterred or removed from all packing and produce handling areas using the best available methods such as setting traps, installing fencing and netting, closing doors, and repairing any holes in windows. It is critical that packing and sorting areas be cleaned of debris after each day to prevent attracting pests, such as rodents. A pest control program, including SOPs for monitoring and correcting any pest problems, is a valuable part to any food safety program.
In addition to keeping buildings, equipment, and surfaces clean, worker education and training will reduce the risk of postharvest contamination. Training should include any glove/apron policies, proper handwashing and bathroom use, cleaning and sanitizing tasks, and eating and drinking policies. Trained workers are a valuable resource to identify factors that increase fruit damage. Damaged or cut fruit can harbor human pathogens and decay organisms as well as provide a growth medium for pathogens on food contact surfaces. Workers may also be able to identify other food safety risks while they are working, including animal fecal contamination or other visible contamination of the crop being handled.

All company food safety policies should be outlined in your farm food safety plan with SOPs to guide training and the implementation of practices to reduce risks.

References


2. Schlimme, D. “Cleaning and Sanitizing Fresh Produce and Fresh Produce Handling Equipment, Utensils and Sales Areas”. Fact Sheet 715. University of Maryland Cooperative Extension, College Park, MD.


To begin developing an effective sanitation program, it is important to understand how fresh produce moves through the packing area and identify all surfaces fresh produce may contact. Once the flow and contact surfaces are identified, an effective sanitation plan can be developed.

Regardless of where you pack produce, sanitation practices are going to be important to produce safety. Field and open packing areas (e.g. temporary tent, open shelter) may present different challenges than a completely enclosed packing facility. Many of the same principles apply, but open packing areas may have more risks associated with wildlife, birds, and blowing dust. This decision tree highlights the challenges of managing food safety in both closed and open packing areas.

Have you diagrammed the flow of produce through the packing area and identified all the food contact surfaces (places where fresh produce touches equipment, brushes, rollers, boxes, etc.)?

Yes

No

Can all food contact surfaces in the facility (e.g., grading tables, conveyor belts, tools, bins) be easily cleaned and sanitized?

Yes

No

Any surface that fresh produce touches after being harvested may serve as a source of contamination. Packing areas, equipment, and surfaces must be constructed to allow easy cleaning and sanitizing. Moving parts such as rollers, brushes, or belts should be easily accessible for cleaning, or able to be removed during the cleaning process. A porous surface, such as wood, cannot be sanitized but it can be cleaned. When repairs or upgrades should be made, replace equipment and tools with materials that can be easily cleaned and sanitized.
Have SOPs been developed for cleaning and sanitizing equipment and tools? 

Yes: SOPs* provide a detailed, step-by-step process of how to clean and sanitize equipment and tools. There are four steps involved in cleaning and sanitizing food contact surfaces.

- **Step 1:** Rinse the surface so any obvious dirt and debris are removed.
- **Step 2:** Apply an appropriate detergent and scrub the surface.
- **Step 3:** Rinse the surface with water that is the microbial equivalent of drinking water.
- **Step 4:** Apply an appropriate sanitizer. If the sanitizer requires a final rinse, then this will require an extra step. Let the surface air dry.

*See the supplemental resource: How to Write an SOP.*

No:

Have workers been trained to follow farm SOPs to properly clean and sanitize surfaces, tools (e.g., knives, blades, and buckets) and equipment?

Yes: Workers need to understand and follow SOPs if cleaning and sanitizing equipment is part of their job. This may require additional training. See tips for training workers in the Worker Health, Hygiene, and Training decision tree.

*See Tools and Equipment Cleaning and Sanitizing Log.*

No:
Workers should be trained so they understand the importance of wearing clean clothes to work and any other practices they need to do. For example, if workers are required to wear gloves or aprons, they should be instructed to change gloves often (if disposable) or clean dirty gloves properly. Aprons and smocks should be kept clean and washed when they are dirty. Gloves and aprons should not be worn outside of the packing facility or in the restroom, and should be stored in a designated place off of the ground in a clean, dry area. Review the Worker Health, Hygiene, and Training Decision Tree for more training information and suggestions.

Daily cleaning is important to reduce the risk of microorganisms growing and persisting through the formation of biofilms. Daily cleaning also establishes a culture of cleanliness and prioritizes sanitation practices.

*C See Packinghouse Food Contact Surface Sanitation Log.*

Cull piles should be disposed of properly to avoid attracting pests into the packing and storage areas. Cull piles should be removed, composted, or field spread at the end of each packing day.
Sanitation and Postharvest Handling Decision Tree

Have you established a pest control program?

9

No

Yes

For all facilities, a pest control program must be established to exclude or eliminate rodents, birds, and insects from postharvest handling and storage areas. If pest activity is found, methods to reduce or eliminate activity should be developed. This might include installing bird netting under roofs, adding screens to windows, or setting traps. Traps should never be baited inside the packing area, as this may draw more pests into the area. The program should include regular monitoring and corrective actions if pest activity is found. In open air packing facilities, pest control is much more difficult, therefore precautions must be taken to keep produce covered and away from any potential pest contamination.

* See Pest/Rodent Control Log.

Do you remove as much dirt, mud, and debris as possible from fresh produce and produce bins before entering the packing area?

10

No

Yes

Any debris and dirt should be removed from fresh produce and produce bins before entering the packing area. This will help keep packing areas clean and prevent cross-contamination of the finished product. Dirt and debris can also decrease the efficacy of chlorine and other water sanitizers, so removing dirt before produce and/or bins enter the wash tank may improve your ability to properly manage postharvest water sanitation practices.

* See Postharvest Water Decision Tree for information on postharvest water management.

Is produce always packed into new, single-use containers or reused containers that have been cleaned and sanitized?

11

No

Yes

Fresh produce should always be packed into clean boxes to avoid cross contamination. If boxes are reused, they should be cleaned and when possible, sanitized to keep the produce safe.
Are packing containers and packaging materials stored in an area that is covered to reduce the potential for contamination by pests or environmental contamination such as windblown dirt?

12

Yes

Packing containers and other packing materials that are not used right away should be stored in a way that protects them from contamination by pests (e.g. rodents and insects), dirt, dust, and water condensing from overhead equipment and structures. If packing supplies are stored outside the packing facility, they should be covered or cleaned and sanitized before use.

No

Is finished produce stored in an area that is cleaned regularly and inspected for pest activity?

13

Yes

Produce storage areas should receive regular cleaning as determined by the farm's SOPs. Your pest control program should include active monitoring of produce storage areas and have corrective actions outlined if the produce has been contaminated by pests. Pallets and boxes of packed produce should be stored 12” away from storage room walls to facilitate pest control monitoring. Important steps, such as the date cleaning was completed and monitoring of rodent traps, should be documented as part of the recordkeeping.

No

*See Produce Storage Area Cleaning and Inspection Log.*
Are refrigerated or cold storage rooms clean and used properly, ensuring the quantity of produce does not exceed the cooling capacity of the refrigerated room?

Yes:

All storage areas, including coolers, should be clean to reduce any risk of cross contamination. The quantity of produce stored in a refrigerated room should not exceed the room’s cooling capacity. Improper cooling methods or broken equipment may cause condensation to form and drip onto the produce which can foster the growth of pathogens and spoilage organisms.

Produce that is iced or may drip should not be stored above dry produce. If the cooler is used to store anything besides fresh produce (such as meat or eggs that might represent a contamination risk), be sure that those products are stored in designated areas below and away from fresh produce.

*See Cooler Temperature Log.

No:

Finished
Sample SOP: Cleaning and Sanitizing Surfaces, Tools, and Equipment

Revision: 1.0
Date: 07/22/2014

1—Purpose
Describes how food contact surfaces, tools, and equipment are to be cleaned and sanitized.

2—Scope
Applies to farm and packinghouse personnel including farm owners and workers.

3—Responsibility
Workers are responsible for following the SOPs to properly clean and sanitize food contact surfaces. Farm owners and food safety managers are responsible for training the workers on proper technique, providing necessary resources such as tools, detergents and sanitizers, and making sure the cleaning and sanitizing steps are followed correctly.

4—Materials
- Detergent name, brand, and concentration (labeled for use on food contact surfaces) [Provide name here]
- Sanitizer name, brand, and concentration [Provide name here]
- Container(s) as needed for mixing and using detergent(s) and sanitizer(s) or for washing tools
- Brushes, sponges, or towels for scrubbing tools and equipment
- Clean water (microbial equivalent to drinking water)

5—Procedure
1. The surface should be brushed or rinsed to remove visible dirt and debris.
2. Prepare the detergent [Add detergent mixing or preparation instructions here].
3. Apply the prepared detergent solution and scrub the surfaces moving in the direction top to bottom for large pieces of equipment. Detergent should be mixed according to the product instructions.
4. Rinse the surface with clean water until all soap suds are rinsed away moving in the direction top to bottom for large pieces of equipment.
5. Prepare the sanitizer. [Add sanitizer mixing or preparation instructions here].
6. Apply the prepared sanitizer solution. Allow it to sit for [Enter number of minutes according to product instructions] minutes.
7. Rinse with clean water.
8. Let the surface air dry.
Sample SOP: Pest Monitoring, Management, and Corrective Actions Program to Minimize Food Safety Risks in Packing and Postharvest Handling Areas.

Revision: 1.0
Date: 10/4/2013

1—Purpose
Describes how to monitor, manage, and respond to pest activity in fresh fruit and vegetable postharvest handling areas.

2—Scope
Applies to farm and packinghouse workers including farm owners and managers who will need to manage pest control activities on the farm and in the packing area.

3—Responsibility
Farm owners and managers must identify potential food safety hazards associated with pest activity in an effort to prevent the contamination of fresh produce during postharvest handling. Workers are responsible for following the pest control SOPs and for reporting any food safety hazards associated with pests to their supervisors.

4—Materials
- Recordkeeping logs
- Rodent traps (un-baited if inside packinghouse)
- Phone number and contact information for pest control company

5—Procedure
To be completed and reviewed yearly to ensure the pest control program is functioning properly to reduce food safety risks associated with pests in postharvest handling areas.

1. Scout the packing and handling areas for signs of pest activity (e.g. droppings, nests, damaged product) to identify type of pest and extent of activity.

2. If pest activity is found, develop and implement strategies to reduce or eliminate their presence such as using un-baited traps in the packinghouse, installing bird netting, or hiring a pest control specialist.

3. Monitor for pest activity including checking traps and scouting for pest activity in and around the packing facility every [Add time frame here].

4. Document all monitoring and control activities.

5. [Outline corrective actions for immediate food safety threats that may occur from pest activity here such as bird feces found on product, rodent activity in storage areas].
## Sample Pest/Rodent Control Log

Name of farm: *Pleasant Valley Farm*

Please see the food safety plan for *Pest/Rodent Control* procedures.

<table>
<thead>
<tr>
<th>Date</th>
<th>Company used* or self</th>
<th>Type of pest</th>
<th>Type of control**</th>
<th>Location of traps</th>
<th>Action taken</th>
<th>Checked by (name)</th>
<th>Disposal means</th>
</tr>
</thead>
<tbody>
<tr>
<td>9-17-13</td>
<td>Self</td>
<td>Mice</td>
<td><em>Tin cats</em></td>
<td><em>Storage area, packinghouse, see map attached to FSP</em></td>
<td><em>Traps checked</em></td>
<td>GLW</td>
<td><em>One trap full in storage area, disposed of in dumpster</em></td>
</tr>
</tbody>
</table>

* If using a company for service, attach report or receipt of service for each of their visits.

** List type of control methods used such as exclusion, traps, poison, repellants, etc.

Reviewed by: ___________________________________________ Title: ___________________________ Date: _______________________
# Sample Food Contact Surface Sanitation Log

**Name of farm:** *Pleasant Valley Farm*

<table>
<thead>
<tr>
<th>Date</th>
<th>Belts</th>
<th>Grading tables</th>
<th>Washing equipment</th>
<th>Rollers/brushes</th>
<th>Corrective actions needed:</th>
<th>Cleaned by (initials):</th>
</tr>
</thead>
<tbody>
<tr>
<td>9-17-13</td>
<td>C</td>
<td>S</td>
<td>C</td>
<td>S</td>
<td>x</td>
<td>GLW</td>
</tr>
</tbody>
</table>

Reviewed by: ____________________________________________  Title: ____________________________________________  Date: ________________________
# Sample Tools and Equipment Cleaning and Sanitizing Log

**Name of farm:** *Pleasant Valley Farm*

<table>
<thead>
<tr>
<th>Date</th>
<th>Cleaning List (check each)</th>
<th>Treatment</th>
<th>Cleaned by (initials):</th>
</tr>
</thead>
<tbody>
<tr>
<td>9-17-13</td>
<td>Knives: C/S, Buckets: C, Gloves/Aprons: C/S, Packaging Containers: C/S</td>
<td>Washed with dishwashing soap, rinse with tap water, sanitized with 100 ppm chlorine solution dip for 20 seconds.</td>
<td>GLW</td>
</tr>
</tbody>
</table>

---

**Reviewed by:** ____________________________  **Title:** ____________________________  **Date:** ____________________________
Sample Produce Storage Area Inspection and Cleaning Log

<table>
<thead>
<tr>
<th>Date</th>
<th>Cleaning List (check if completed)</th>
<th>Corrective actions needed:</th>
</tr>
</thead>
<tbody>
<tr>
<td>9-17-13</td>
<td>x</td>
<td>1. Found mouse poop in corner. Removed poop, set trap and will monitor.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2. Small amount of condensation from cooling unit, discarded wet produce and emptied pan.</td>
</tr>
</tbody>
</table>

Cleaning by: ________________________  Reviewed by: ________________________

Name of farm: Pleasant Valley Farm  Title: ________________________

Storage Area Location(s): Cooler #1  Date: ________________________

<table>
<thead>
<tr>
<th>Corrective actions needed:</th>
<th>Cleaned by (initials):</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>GLW</td>
</tr>
</tbody>
</table>

Notes:
- 1. Found mouse poop in corner. Removed poop, set trap and will monitor.
- 2. Small amount of condensation from cooling unit, discarded wet produce and emptied pan.
## Sample Cooler Temperature Log

**Name of farm:** Pleasant Valley Farm  

**Cooler Number** __________________________ **Thermometer number** ____________

Please see the food safety plan for overall temperature control procedures and thermometer calibration instructions.

<table>
<thead>
<tr>
<th>Date</th>
<th>Thermometer calibration date</th>
<th>Recorded temperature</th>
<th>Corrective actions if necessary:</th>
<th>Result of corrective actions and date accomplished</th>
<th>Initials</th>
</tr>
</thead>
<tbody>
<tr>
<td>9-17-13</td>
<td>8-30-13</td>
<td>38°F AM 46°F PM</td>
<td>Double checked door was sealing properly and reminded workers to make sure door is completely sealed after leaving the cooler.</td>
<td>Rechecked cooler before going home and temp was back down to 40°F.</td>
<td>GLW</td>
</tr>
</tbody>
</table>

**Reviewed by:** ____________________________________________  

**Title:** ____________________________________________  

**Date:** ____________________________________________

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On-Farm Decision Tree Project: Sanitation and Postharvest Handling—v5  
www.gaps.cornell.edu
Template Food Safety Plan for Sanitation and Postharvest Handling

Risk Assessment
To understand what risks may be present, we conduct an annual assessment of risk in the packing, storage, and produce handling areas. Any surface that the produce touches may serve as a source of contamination. We have identified food contact surfaces that come into direct contact with produce such as equipment, belts, rollers, brushes, tables, bins, sinks, tools, and even the hands of our workers. A flow diagram of produce traveling through the packing area is included in this farm food safety plan.

Areas within the packing and handling area are broken into four zones (outlined below) to help determine the likelihood of direct contact with the produce we handle. We prioritize reducing risks in Zone 1 and Zone 2 first.

- **Zone 1:** Direct food contact surfaces such as conveyors, belts, brushes, rollers, sorting tables, racks, utensils, harvest/storage bins, and worker hands. This zone is the biggest concern because it has direct contact with the produce and if contaminated, could result in contamination of the entire crop.

- **Zone 2:** Non-food contact surfaces but in close proximity to the produce, such as internal and external parts of washing or processing equipment, sidewalls, housing, framework, or spray nozzles.

- **Zone 3:** Areas inside the packing area such as trash cans, cull containers, floors, drains, restrooms, forklifts, phones, and catwalks or storage areas above packing areas.

- **Zone 4:** Areas outside or adjacent to the packing area such as loading docks, warehouses, manure or compost piles, and livestock operations.

Actions to Reduce Risks
The flow of produce through the packing and storage areas is designed to minimize contact between incoming and outgoing produce. Any stored produce follows a “first in, first out” policy which we maintain through labeling. In addition, we monitor and control for hazards such as standing water and dripping condensation in storage areas and coolers.

Surfaces that directly contact produce are properly constructed, cleaned, and sanitized according to their individual SOPs. When packing and washing equipment is broken or in disrepair, we evaluate whether repairs or retrofitting may introduce new hazards and determine whether investing in new equipment, designed with sanitation in mind, is feasible.

All workers who handle produce or work in the packing area are provided detailed SOPs and trained to properly clean and sanitize all food contact surfaces including tools, equipment, and containers that may contact the produce. Training also includes general cleaning schedules (sweeping, trash removal), glove/apron policies, proper handwashing and bathroom use, cleaning and sanitizing tasks, and eating and drinking policies (see *Worker Health, Hygiene, and Training* section).
A written record of packing area cleaning and sanitizing activities, monitoring, and corrective actions are kept on file at [enter location here] for [enter amount of time records are kept].

The cleaning and sanitizing process includes four steps:
- **Step 1:** Rinse the surface so any obvious dirt and debris are removed.
- **Step 2:** Apply an appropriate detergent and scrub the surface.
- **Step 3:** Rinse the surface with water that is the microbial equivalent of drinking water (potable).
- **Step 4:** Apply an appropriate sanitizer. Let the surface air dry.

We also have an active pest control program. We use un-baited traps in the packing areas, bird netting to prevent roosting, and remove culls and trash at the end of each day. Traps are checked [enter frequency]. [Alternatively, enter pest management information or contact information if you hire a company]. Records are kept to indicate when traps are emptied or replaced along with any corrective actions to prevent or minimize pest problems. These logs are kept on file at [enter location here] for [enter amount of time records are kept].